### \*SB 740-97-3900-1

### DEPARTMENT OF THE ARMY SUPPLY BULLETIN

### Storage Serviceability Standard for TROSCOM Materiel MATERIALS HANDLING EQUIPMENT SETS

### Headquarters, Department of the Army, Washington, DC 22 August 1973

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### SECTION I INTRODUCTION

- 1. Purpose. This bulletin provides a storage serviceability standard for use in measuring the materiel readmess status of stocks in the custody of supply and storage activities.
- Scope. This bolletin applies to all Department of the Army CONUS and overseas depots engaged in the receipt, storage and issue of TROSCOM material.
- 3. Definitions. a Definitions for the majority of specialized terms used become can be found in MIL-STD-109 (Quality Assurance Terms and Definitions)
- b Definitions for other specialized terms are as follows
- (1) Storage serviceability standard A written procedure providing storage methods and standards and prescribing the necessary requirements for the surveillance of material in storage
- (2) Surveillance A system whereby supplies and equipment are subjected to, but not limited to exche, scheduled and special inspection and continuous actions to assure that material is maintained in a ready for issue condition
- (3) Visual inspection An inspection by visual means to observe the item and/or its packaging and packing to detect deficiencies Visual inspection normally does not require disassembly on testing of the item
- (4) Technical inspection An inspection by visual and/or other means including disassembly, measuring (gaging), performance testing and/or laboratory testing
- (5) Defects and defectives A defect is any nonconformance of the unit of product with specified requirements A defective is a unit of product which contains one or more defects. The classification of defects and defectives is the listing of possible defects of the unit of product or defectives, classified according to then seriousness
- (a) Critical A critical defect is one that judgement and experience indicate could result in hazardous on unsafe conditions for individuals using or maintaining the product, or for major end items of units of a product, a defect that could prevent performance of then tactical functions A critical defec-

tive is a unit of product that contains one or more critical defects

- (b) Major A major defect is a defect, other than critical, that could result in failure, or materially reduce the usability of the unit of product for its intended purpose, or seriously affect the appearance when appearance is a major characteristic of the item A major defective is a unit of product that contains one or more major defects
- (b) Minor A minor defect is one that does not materially reduce the usability of the unit of product for its intended purpose, or is a departure from established standards having no significant bearing on the effective use or operation of the unit, or affects the appearance in a minor degree when appearance is a significant characteristic A minor defective is a unit of product that contains one or more minor defects
- 4. General. It is the Army's objective to attain and maintain a constant materiel readiness status of supplies and equipment in depot stocks The scope of this objective is of such magnitude that only general guidelines are provided by Chapter 3, Sec VIII, of TM 743-200-1 for the quality evaluation of materiel in the custody of supply and storage activities This supplements TM 743-200-1 by providing a standard systematic procedure for storage surveillance inspection of the sets mentioned in paragraph 6 and limiting degree of deterioration, indicates the storage practices and damage, unsatisfactory characteristics acceptable It also establishes the basis for identifying material requiring segregation remedial card and preservation or reclassification Applicable requirements of the standard may be used for performing receipt and preshipment quality control inspections
- 5. Reporting of Equipment Publication Improvements. The reporting of errors, omissions and recommendations for improving this publication by the individual user is encouraged Reports should be submitted on DA Form 2028 (Recommended Changes to Publications) and forwarded direct to the Commander US Army Troop Support Command, 1300 Goodfellow Boulevard, ATTN AMSTS-SP, St. Louis, MO 63120

#### SECTION II STORAGE AND SPECIAL INSTRUCTIONS

- **6. Applicable Items.** The provisions of this bulletin are applicable to those sets listed in Appendix I
- 7. Preservation, Packaging and Packaging. Preservation, packaging and packing will be in accordance with the packaging references cited in the Packaging Segment of the Army Master Data File (AR 708-1)
- 8. Marking. Marking will be in accordance with MIL-STD-129
- $9.\ S\ t\ o\ r\ a\ g\ e$  . a Type of storage will be in accordance with SB 740-1
- b Age Control The sets covered by this bulletin will be issued on a First-In-First-Out (FIFO) basis by date or receipt or assembly action
- c Shelf Life The sets covered by this bulletin have an indefinite shelf-life
- 10. Formation of Lots. The selection of representative samples for surveillance evaluation is based on the homogeneity of the lot Subject to the limitations of this rule, inspection lots should be as large as possible To encompass these principles, the formation of lots of surveillance will consist of manufacturer's lots, grand lots, or mixed lots
- a Manufacturer's Lot The manufacturer's lot, batch or control number will be used whenever possible in the selection of samples This would include lots of sizeable quantities in original packs
  - b Grand Lot
- (1) The grouping together of several lots of one manufacturer (an effect an increase of lot size However the following conditions must be met by these lots before material can be considered for grouping into a grand lot
  - (a) Identical stock number, class, type, model
  - (b) Same manufacturer
  - (c) Manufactured within a period of twelve
  - (d) Comparable storage history.
  - (e) Identical packaging
  - (f) No known significant difference in quality
- (2) The grand lot may be formed when the complete analysis of all available data including the conditions noted above and the technical judgement of the surveillance team, indicate the homogeniety of all significant characteristics. The formation of a grand lot at a depot is only a paper transaction and does not require any rewarehousing or reworking of material. Where such grand lots are formed and

sampled for surveillance, reports of results should include a complete description of the grand lot composition in each case If the samples drawn from the grand lot indicate heterogeneity of the individual lots making up the grand lot, the grand lot will then be terminated and manufacturer's lot sampling substituted

c Mixed Lot The mixed lot is formed of one or more lots whose identification by manufacturer or lot number has been lost and its relationship to other lots cannot be determined An example of this is depot rollback or repacks of represerved material Several mixed lots may be grouped into grand lots if surveillance inspection data indicates that these mixed lots are similar in their significant characteristics

#### 11. Storage Quality Control.

- a Sample Selection Select samples of material in a manner that will assure each unit in the lot has an equal chance of being selected Biased methods, such as selecting items from the same position in the container, pallets or stacks, taking items all from one location, or selecting items that appear defective, will not be utilized The use of a table of random numbers as contained in the Department of Defense Handbook, H53, is recommended and will ensure random selection of samples
  - b Inspection.
    - (1) Frequency
      - (a) Controlled humidity warehouse 60
      - (b) Controlled temperature warehouse 30
- (c) Noncontrolled temperature warehouse 24 months
  - (d) Shed 12 months
  - (e) Open 6 months
- (2) Storage quality levels (SQLs). The storage quality level (+40, and will pertain to those characteristics cited in the defect code column of Appendix III.
- (3) Sam ling plan. The sampling plan indicates the number—units from each lot which are to be in spected and the criteria for determining the acceptability of the lot (defective acceptance and reportion numbers).
- (a) Sample size The sample size will be obtained from Table 1 Master Sampling T while while is based on MIL-STD 705

Table 1 Master Sampling Table

	>ample	nu.
Lat Size	Technical inspects in	toward and the second
Up to 59		5
51 280	5	13
281 500	5	13
501 - 1200	5	20
1201 3200	8	32
3201 10000	8	32
10001 35000	8	50
35001 and over	13	80

(b) Acceptance and rejection numbers Depending upon the sample size from Table 1 and an SQL of 4 0, the acceptance number and rejection number are

given in Table 2, Defective Acceptance and Rejection Numbers Table

Table 2 Defective Acceptance and Rejection Numbers Table (Single Sampling Plan)

Sample size	Strage Quality Level (SQL)								
trom table l	o A R	A R	0.65 A R	1 0 A R	A R	A R	4 0 A R	A R	A R
3	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	1 2
j.	0.1	0 1	0 1	0 1	0 1	0 - 1	0 1	1 4	1 2
8	0.1	0 1	0.1	0 1	0 1	0 1	1 2	1 2	2 3
13	0 1	0 1	0 1	0 - 1	0 1	1 2	1 2	2 3	1 4
20	0 1	0 1	0 1	0 1	1 2	1 2	2 3	3 4	5 6
32	0.1	0 1	0 1	1 2	1 2	2 3	3 4	5.6	7 8
50	0.1	0 1	1 2	1 2	2 3	3 4	5.6	7 8	10 11
80	0.1	1 2	1 2	2 3	3 4	5-6	7 8	10 11	14 15

A Acceptance Number R Rejection Number

- (4) Inspection method Perform visual and/or technical inspection, of the selected samples
- c Defect Classification Defects noted in surveillance inspections should be classified as critical, major or minor, even if they are not considered to belong fully in these classes at the time of inspection but can reasonably be expected to be in these classes prior to the next scheduled inspection Defects of a trivial nature should not be considered as cause for rejection of the lot unless some reduction in the usability or function of the item can be expected prior to the next scheduled inspection For example, nicks, dents or scratches that do not break the coating or paint film are considered trivial deficiencies
- d Defect Codes For the purpose of this bulletin specific item defects are expressed as coded data A two position numeric code is assigned to each set component to relate the evidence or signs of deterioration A further explanation of the defect codes is provided in Appendix II
- 12. Other Instructions. a Rejected Lots Material inspected and determined to be deficient will be reclassified to identify the degree of serviceability condition, and completeness in terms of readiness for

- issue and use or to identify actions underway to change the status of the material (AR 725-50)
- b Repackaging of Samples Inspected Restore packaging of samples inspected and accepted to the level of the lot from which samples were drawn
- 13. References A listing of publications applicable to this bulletin is provided below

AR 708-1	Cataloging and Supply
AR 725-50	Management Data Requisitioning, Receipt and
MIL-STD-105	Issue System Sampling Procedures and
	Tables for Inspection by Attributes
MIL-STD-129	Marking for Shipment and Storage
TM 743-200-1	Storage and Materials Handling
SB 740-1	Covered and Open Storage
Handbook H53	Quality and Reliability
	Assurance Guide for Sampling Inspection
SC 3990-97-CL-E01	Sets, Kits and Outfits, Com-
	ponents List Cargo Set,
	Coopering and Shoring

SB 740-97-3900-	
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SC 3990-97-CL-E02	Sets, Kits and Outfits, Com-		ponents List: Cargo Set,
	ponents List: Cargo Set,		Plate Handling
	Drums Coopering and	SC 3990-97-CL-E06	Sets, Kits and Outfits, Com-
	Shoring.		ponents List: Cargo Set,
SC 3990-97-CL-E03	Sets, Kits and Outfits, Com-		Riggers
	ponents List Cargo Set,	SC 3990-97-CL-E07	Sets, Kits and Outfits, Com-
	General Hatch		ponents List: Cargo Set,
SC 3990-97-CL-E04	Sets, Kits and Outfits, Com-		Timber
	ponents List: Cargo Set,	SC 3990-97-CL-E08	Sets, Kits and Outfits, Com-
	Heavy Lift		ponents List: Cargo Set,
SC 3990-97-CL-E05	Sets, Kits and Outfits, Com-		Vehicle

### APPENDIX I APPLICABLE ITEMS

Federal Stock Number	Nomenclature
3990-368-5272	Cargo Set, General Hatch
3990-368-5273	Cargo Set, Heavy Lift
3990-368-5274	Cargo Set, Riggers
3990-368-5275	Cargo Set, Coopering and Shoring
3990-368-5276	Cargo Set, Timber
3990-368-5 78	Cargo Set, Drums
3990-368-5820	Cargo Set, Plate Handling
3990-368-5281	Cargo Set, Vehicle

### APPENDIX II DEFECT CODES

Explanation Explanation Code Reserved for future use 37 01 Cleaning improper or inadequate Reserved for future use Preservation improper or inadequate 0.2 Reserved for future use Wrapping improper or inadequate Damaged or defective item or parts (bent, 04 Protection afforded not compatible with mode broken, scratched, chipped, marred, cracked, of shipment, type of storage, destination, or warped, torn, stripped, crimped. burned, other environment twisted, burned out, perforated pitted) 05 Inadequate coverage or improper thickness 42 Does not meet specified tolerances or 06 Improper and inadequate preparation 07 Wrong type, method and color requirements (dimensional, finish. strength torque, output, volume, color, stretch, size. 08 Drying improper or inadequate illumination, weight) 09 Appearance (paint runs, overspray, not 43 Parts or components missing uniform, not up to standard) Wrong part or component (found on end item 11 Sealing defective (bags or containers) or other assembly, or used to make up set or pressure retention, leak or other test 13 Container damaged or deteriorated 45 Parts, components, and/or controls (loose, im-Protection not compatible with mode of shipproperly installed or assembled, out of adment, destination or other environment justment. do not fit, or fail to function 15 Wrong level applied (Packaging) 16 Containers or other packaging materials do not properly) 46 Leak (other than test) air or gas (nitrogen, meet specifications (size, type, class, style, oxygen, hydrogen, etc) Modification work order incomplete, im-Wrong quantity per unit package properly applied, or missing 18 No packaging applied Soldering, welding, brazing, metalizing, or bon-19 Reserved for future use ding defect 21 Stapling, nailing, strapping, and/or banding improper or inadequate Rust, corrosion, or veridgris 51 2 2 Excessive weight or cube for container Excessive moisture, fungus, mildew. rot, in-2 3 Containers, boxes, crates, or pallets damaged festation, or weather crack Materiel marking missing or incorrect (serial or deteriorated 24 Intermediate or exterior container protection number, data plate, piece mark, cure date) not compatible with mode of shipment, type 54 Shelf-life date exceeded of storage, destination, or other environment 55 Wrong item received or selected for shipment 25 Wrong level applied (Packing and Loading) Lubrication (improper, incomplete) Item improperly classified 26 Containers, boxes, crates. or pallets do not 57 meet specification Improper identification 58 27 Wrong quantity per intermediate or exterior Other 59 container Failed test requirements (hydraulic). 61 2 8 Improper loading, Failed test requirements (electrical or elecblocking, bracing, tiedown, 62 etc tronic) 63 29 Reserved for future use Failed test requirements (environmental) 6 4 31 Labels omitted, illegible or incorrect test requirements (mechanical) 32 Special marking omitted, illegible or incorrect 65 Failed test requirements (pressure) Description or identification marking omitted. Failed certification or laboratory test illegible, or incorrect secessive heat and/or noise during operational 34 Address marking omitted, illegible, or in-Parts or components damaged (due to functional failure) during end item or component 35 Markings improperly located or arong method of marking used

36 Packaging and packing (P/P) level markings

omitted, illegible, or incorrect

Required test not accomplished

71 Wrong count (overage)

Code Explanation Code

- 72 Improper routing or process planning
- 73 Mixed materiel (two or more stock numbers recorded under the same stock number).
- 74 Historical records (including the Army Equipment Record System (TAERS) missing, incorrect, or incomplete).
- 75 Contract, specifications, receiving reports, or other required documents incorrect, in-
- complete, not available, or changes not with contract
- 7 6 Contract specifications or other required documents inadequate for inspection or acceptance purposes.

Explanation

- 77 Materiel not segregated (serviceable and unserviceable items intermingled)
- 7 8 Stock selection deficiency (FI/FO)
- 7 9 Wrong count (shortage).

### APPENDIX III ITEM DEFECTS

(Appendix Individual item defects listings for each set covered by this bulletin are provided herein

III-A through III-H)

Appendix III-A - Cargo Set, General Hatch
Appendix III-B - Cargo Set, Heavy Lift
Appendix III-C - Cargo Set, Riggers
Appendix III-D - Cargo Set, Coopering and Shoring
Appendix III-E - Cargo Set, Timber
Appendix III-E - Cargo Set, Drums

Appendix III-F - Cargo Set, Drums Appendix III-G - Cargo Set, Plate Handling Appendix III-H - Cargo Set, Vehicle

### APPENDIX III-A ITEM DEFECTS FOR CARGO SET, GENERAL HATCH (SC 3990-91-CL-E03)

Description Defect Codes

CARGO SET, GENERAL HATCH
Consisting of the following components
Bar, wrecking
Block, tackle
Chain Assembly, single leg
Chest, general hatch cargo set
Chisel, cold, hand
Chisel, firmer
Clamp, beam, riggers
Clamp. wire rope, saddled
Crowbar
Fiber Rope Assembly
Hammer, hand
Handle, hatchet
Hatchet, half
Hook, cargo
Hook, case, studded, plate
Hook, hoist
Marlinespike
Mat, cargo
Padlock
Ring, connecting

Hook, case, studded, plate
Hook, hoist
Marlinespike
Mat, cargo
Padlock
Ring, connecting
Roller, material handling
Rope. manila
Saw, hand, crosscut
Shackle
Sling, cargo, net
Sling, cargo paulin
Sling, endless, metallic
Sling, endless, non-metallic
Sling, pallet
Spreader, sling
Tape, measuring
Wire rope assembly
Wrench, set, socket

02 33 41 51

### APPENDIX III-B ITEM DEFECTS FOR CARGO SET, HEAVY LIFT (SC 3990-97-CL-E04)

Description	Defect Codes
CARGO SET, HEAVY LIFT Consisting of the following components	23 33 43
Block tackle	02 33 41 43 45 51
Chest, heavy lite cargo set	33 51 52
Clamp, beam, riggers	02 33 41 51
Lubricating Oil exposed gear	33 41 51
Padlock	11 11 33 41 43 45
Rope, manila	33 41 52
Shackle	02 33 41 51
Wire rope assembly, single leg	02 33 41 51



### APPENDIX III-C ITEM DEFECTS FOR CARGO SET, RIGGERS (SC 3990-97-CL-E06)

Description	Defect Codes
CARGO SET, RIGGERS	
Consisting of the following components	23 33 43
Beeswax, technical	11 13 43
Caliper, slide	02 11 13 33 41 45 51
Chest, riggers, cargo set	33 51 52
Chisel, cold hand	02 11 13 33 41 51
Cutter, bolt	02 33 41 45 51
Cutter, wire rope, hand operated	02 13 33 41 45 51
Face, hammer, inserted	13 33 41 51 52
Fad, hand type	13 33 41 52
Grinding machine, bench	02 11 13 33 41 45 51 52
Hammer, hand	02 33 41 51 52
Holder, inserted, hammer face	02 33 41 51 52
Knife, pocket	02 03 33 41 45 51
Mallet, serving	33 41 52
Marlinspike	02 33 51
Needle, sailmaker's	02 11 13 33 41 51
Oiler, hand	02 33 41 51
Padlock	11 13 33 41 43 45
Palm, sewing	11 13 33 41 52
Pincers, ferrier's	02 03 33 41 51
Pliers, lineman's	02 03 33 41 51
Pricker, sailmaker's	02 03 33 41 51
Rule, multiple folding	11 33 41 52 53
Screwdriver, flat tip	02 33 41 51 52
Serving Board, rope	33 41 52
Tape, measuring	11 13 33 41 45 51 52
Twine, linen	11 13 41 52
Vise, machinists	02 13 33 4 1 45 51
Vise, wire rope	02 13 33 41 45 51
Wire strand, stud	02 13 33 41 51
Wrench, monkey	12 33 41 45 51
Wrench, open	02 33 41 45 51
Wrench, pipe	02 33 41 45 51

# APPENDIX III-D ITEM DEFECTS FOR CARGO SET, COOPERING AND SHORING (SC 3990-97-CL-E01)

Description	Defect Codes
CARGO SET, COOPERING AND SHORING	
Consisting of the following components	23 33 43
Adapter, connector	11 13 33 41 52
Apron, construction workers	11 13 33 41 52
Bag, coopers tools	11 13 33 41 52
Bar, pinch	02 33 51
Bar, wrecking	02 33 51
Bit, auger	02 33 51
Blade, hand hacksaw	02 11 33 41 51
Cable Assembly, Power, electrical	33 41 52
Cable, Power, electrical	33 41 52
Chest, coopering and shoring cargo set	33 51 52
Chisel, firmer	02 33 41 51 52
Cutter, bolt	02 33 41 45 51
Drill, electric, portable	11 13 32 33 41 45 51 52
Drill set, twist	02 33 41 43 51
Driver, coopers	02 33 51 52
Frame, hand hacksaw	02 33 51 52
Hammer, hand	02 33 51 52
Hatchet, half	02 33 51 52
Knife. pocket	02 03 33 41 45 51
Needle, packing	02 11 13 33 41 51
Padlock	11 13 33 41 43 45
Palm, sewing	11 13 33 41 52
Plane, jack	02 11 13 33 41 51 52
Pliers	02 03 33 41 45 51
Puller, nail, hand	02 33 41 51
Rule, multiple, folding	11 33 41 52 53
Saw, circular, portable, electric	11 13 32 33 41 45 51 52
Saw, crosscut, one man	02 03 33 41 51 52
Saw, hand, crosscut	02 03 33 41 51 52
Screwdriver, flat tip	02 33 41 51 52
Solder, lead alloy	13 33 41
Soldering Iron, electric	11 13 33 41 52
Square, carpenters	02 11 13 33 41 51 53
Square, combination	02 11 13 33 41 51 53
Strapping	33 41
Stretching and sealing machine	02 03 11 13 33 41 45 51 52
Tacker, staple	02 03 11 13 33 41 45 51
Tape, pressure sensitive adhesive	11 12 33 41 52
Twine, linen	11 13 41 52

### APPENDIX III-E ITEM DEFECTS FOR CARGO SET, TIMBER (SC- 3900-97-CL-E07)

Description	Defect Codes
CARGO SET, TIMER	
Consisting of the following components	23 33 43
Bar, lining	02 33 41 51
Carrier, timber, hand	02 33 41 51 52
Chest, timber, cargo set	33 51 52
Handle, cant hook and peavy	33 41 52
Handle, timber carrier	33 41 52
Padlock	11 13 33 41 43 45
Peavy	02 33 41 51 52
Tongs, material lifting	02 33 41 45 51

### APPENDIX III-F ITEM DEFECTS FOR CARGO SET, DRUMS (SC 3990-97-CL-E02)

Description	Defect Codes
CARGO SET DRUMS Consisting of the following components	23 33 43
Chest, drums cargo set	33 51 52
Fiber rope Assembly, single leg	33 52
Hook cargo	02 33 51
Padlock	11 13 33 41 43 45
Shackle	02 33 41 51
Slang, endless	02 33 41 51
Spreader, sling	02 33 41 51



## APPENDIX III-G ITEM DEFECTS FOR CARGO SET, PLATE HANDLING

(SC 3990-97-CL-E05)

Description	Defect Code
CARGO SET, PLATE HANDLING Consisting of the following components:	23 33 43
Chest, Plate Handling cargo set	33 51 52
Clamp, material lifting	02 03 33 41 45 51
Padlock	11 13 33 41 45 51
Wire Rope Assembly	02 33 41 51

### APPENDIX III-H ITEM DEFECT FOR CARGO SET, VEHICLE (SC 3990-97-CL-E08)

Description	Defect Codes
CARGO SET, VEHICLE Consisting of the following components	23 33 43
Chest, Vehicle cargo set	33 51 52
Padlock	11 13 33 41 45 51
Sling Assembly, vehicle lifting	02 11 13 33 41 51 52

By Order of the Secretary of the Army

CREIGHTON W ABRAMS General, United States Army Chief of Staff

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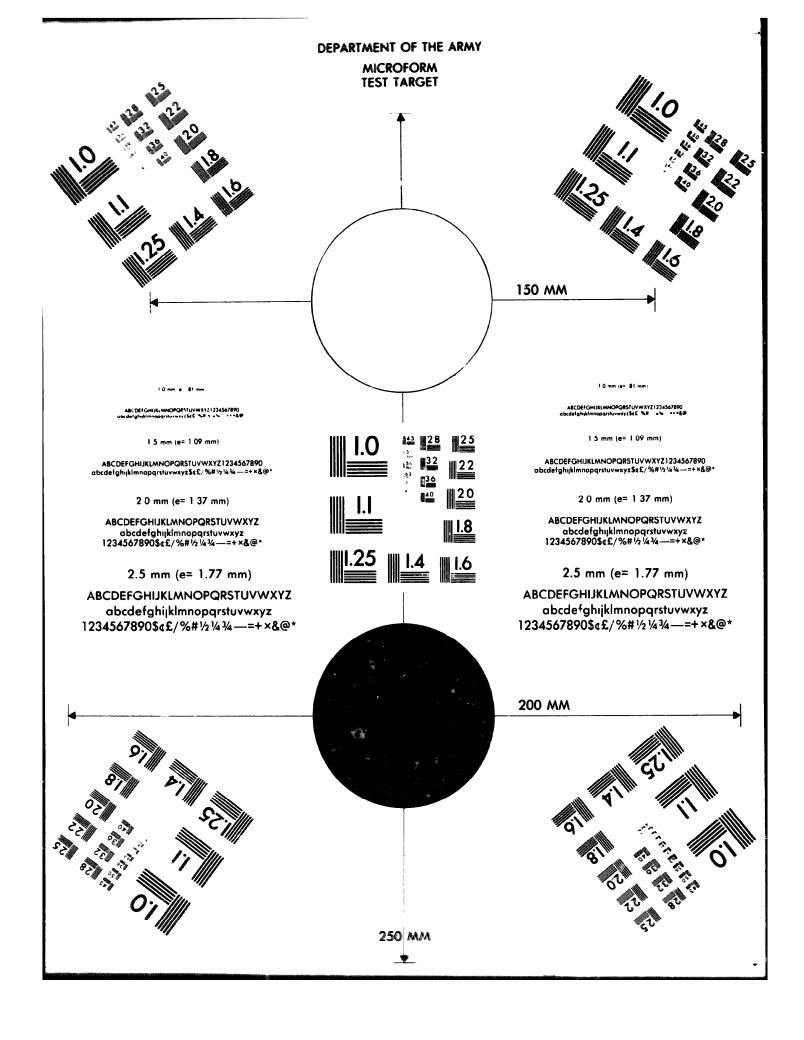
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# END 7-18-83

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Change 1

### DEPARTMENT OF THE ARMY SUPPLY BULLETIN

## Storage Serviceability Standard for TROSCOM Materiel MATERIALS HANDLING EQUIPMENT SETS

Headquarters, Department of the Army. Washington, DC 3 June 1974

SB 740-97-3900-1, 22 August 1973, IS changed as follows

1 Make the following pen-and-ink changes

Page 1, paragraph 5, line 8 Change "AMSTS-SP" to read "AMSTS-SDP"

2 Remove old pages and insert new pages as indicated below New or changed material is indicated by a vertical bar in the margin of the page When an appendix is completely changed, the bar will be adjacent to the title only

Remove pages Insert pages
I I I I I-1

3 File this change sheet in front of the publication for reference purposes

By Order of the Secretary of the Army

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### APPENDIX I APPLICABLE ITEMS

Natsonal Stock Number	Nemenclature
3990-00-368-5272 3990-00-368-5273	Cargo Set,, General Hatch Cargo Set, Heavy Lift
3990-00-368-5274 3990-00-368-5275 3990-00-368-5276 3990-00-368-5278 3990-00-368-5820 3990-00-368-5281	Cargo Set, Heavy Lift Cargo Set, Riggers Cargo Set, Coopering and Shoring Cargo Set, Timber Cargo Set, Drums Cargo Set, Plate Handling

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